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- 32. The OLED structure of claim 16, wherein said adhesive region comprises an epoxy material.
- **33**. The OLED structure of claim **32**, wherein said epoxy material is a thermally curable epoxy material.
- **34**. The OLED structure of claim **16**, further comprising 5 a third barrier region, said third barrier region covering at least edges of said polymer substrate layer.
- **35**. The OLED structure of claim **34**, wherein said third barrier region comprises an epoxy material.
- **36**. The OLED structure of claim **34**, wherein the third 10 barrier region covers at least edges of said OLED structure.
- 37. The OLED structure of claim 36, wherein said third barrier region comprises an epoxy material.

- **38**. The OLED structure of claim **34**, wherein the third barrier region encapsulates the entire OLED structure.
- 39. The OLED structure of claim 38, wherein said third barrier region comprises an epoxy material.
- **40**. The OLED structure of claim **39**, wherein said OLED device is encapsulated in said epoxy material by a dipping process.
- 41. The OLED structure of claim 35, wherein said epoxy further comprises a gettering agent.
- 42. The OLED structure of claim 41, wherein said gettering agent is calcium oxide.

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